



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586
Job Sheet 183780



Part No: D2586

Job Qty: 25 ea

Part Name: Door Latch



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/5/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP E 02.01.31 Added Inspect level 21 NG IPP RevF: add not to keep key with latch DD 10.02.10 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	25 pcs	10/5/18	10/5/18	0.00	0.00	Purchasing		OCT 09 2018
110	Packaging	25 pcs	10/5/18	10/5/18	0.00	0.00	Packaging2		OCT 09 2018
120	QC	25 pcs	10/5/18	10/5/18	0.00	0.00	QC5		38
130	Small Fab	25 pcs	10/5/18	10/5/18	0.00	1.61	Small Fab		38
140	QC	25 pcs	10/5/18	10/5/18	0.00	0.00	QC5		38
150	Packaging	25 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3		OCT 22 2018
160	QC21-SA	25 Ea	10/5/18	10/5/18	0.00	0.00	QC21		OCT 22 2018

Part Op 100 - Issue P/O: 41054 Possible Supplier: Southco, P/N: C2-32-25 TCH Sales Certification Required
 Descriptions: 110 - 1-Attach certification 2-Keep Key with latch
 130 - 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.
 150 - ***Ensure key is bag with latch***

SEP 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C23225	Door Latch D2586	25 pcs (1 ea)	100-Purchasing	5116565
D3015-7	Lock Nut	25 Ea (1 ea)	130-Small Fab	5114590

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C23225	25	0	0
130-Small Fab	D3015-7	25	3	0



Dart Aerospace Ltd.
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Email: sales@dartaero.com
www.dartaerospace.com

Specifications

s could not be found.

Plex 9/26/18 9:31 AM dart.lavoie.chantal

Container No: S116573



Part: D2586

Job No: 183780

Serial No/Batch: S116573

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

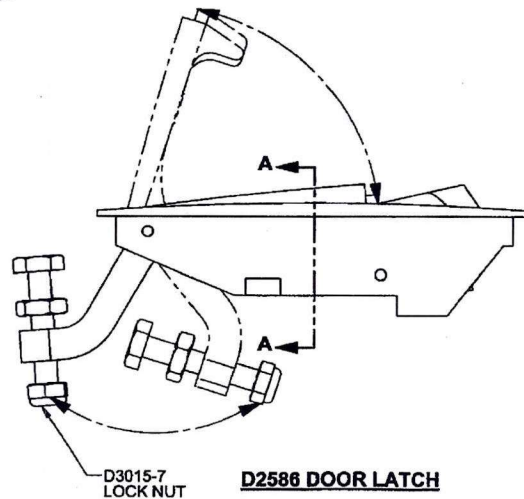
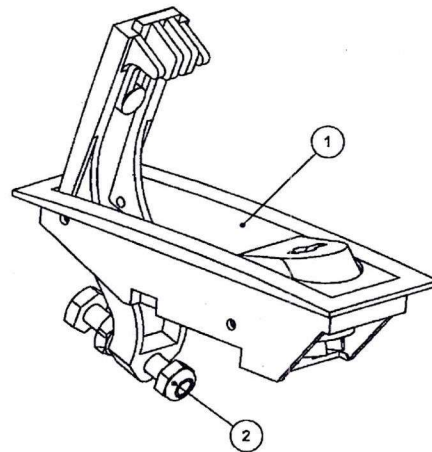
Date: 10/09/18

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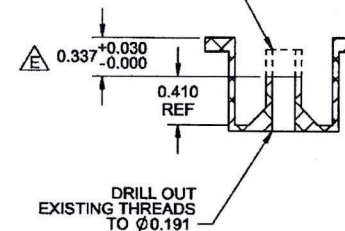
1/1

8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	D2586		
	X	D2586	LATCH ASSEMBLY
1	1	C2-32-25	LATCH
2	1	D3015-7	LOCK NUT



CBORE TOP TO
REMOVE MATERIAL FROM
EXISTING BOSS



SECTION A-A

RELEASED
2011-07-04

NOTES:

- 1) MATERIAL: PURCHASE FROM SOUTHCO
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.15 lbs APPROX

E	REFORMAT. ZONE B3 UPDATED DIMENSIONS FOR CBORE. (SEE CAR 11-32)	AJS	11.08.13
D	ADD 3015-7 P/N; UPDATE DRAWING	CB	06.10.19
C	REVISED CBORE DEPTH	KE	97.09.03
B	CHANGED CBORE DEPTH	KE	97.07.23
A	NEW ISSUE	KE	96.07.15
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.06.13	DRAWING NO. D2586 TITLE DOOR LATCH REV. E SHEET 1 OF 1 SCALE NTS	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041154**

Supplier: TCH001-VU
T.C.H. SALES INC.
16757 Boul. Hymus, 0
Kirkland
QC
H9H 3L4 Canada
Phone: 514-697-7847
Fax: 514-697-5140

PO No: PO041154
PO Date: 9/26/18
Due Date: 10/5/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments:

E-MAILED
SEP 26 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	183780	C23225			Door Latch As Per Dwg D2586 Rev. E	Firmed	-	10/5/18	25 pcs	0 pcs	25 pcs	\$13.65/pcs	\$341.25
Grand Total:													\$341.25

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

NOT REQ'D AS PER Chantal

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DAS
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T.C.H. Sales Inc.
 40 Emblem Court
 Toronto, Ontario M1S 1B1
 Phone: 1-800-465-6281
 Fax : 1-855-299-3214



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

10196101

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NUMERO MARCHÉ	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
22428000			PO041154	196101	234056		258759	30	1

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DART AEROSPACE LTD.
 1270 ABERDEEN
 HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.
 1270 ABERDEEN
 HAWKESBURY ON K6A 1K7
 CAN

TEL: 613-632-9577

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
COLL	FedEx Priority	4382 6496 3629	10/03/18	12/31/19	1	14	JP/TYPE 3

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE
182069 555-C23225	BLK LEV LATCH RAISED TRIG W/LK C2-32-25 SOUTHCO C2-32-25	25	25	0
		25	25	0

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Visit Us Online

www.tchweb.com

Conditions Of Sale:

All shipments FOB Scarborough, Ontario.
 All returns are subject to a 15% handling charge and must be authorized.
 All claims and discrepancies must be reported within 7 days.
 We have the right to charge collection and attorney's fees of 25% and interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation.
 Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours.
 Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 2% par mois (ou 24% par an) sur tous les comptes en souffrance.
 Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait paiement.